Installation help for Porsche 996/997 ClubSport rollover bar

Preparation (prior to the installation)

- Position vehicle so both doors can be opened, and open windows completely
- Turn ignition key off and take key out
- Remove front driver- and passenger seat (separate plug under the seat)
- Remove cover and storage bin on the sill (Hexagon socket or Torx socket wrench)
- Loosen rear side panel. This panel is Is completely plugged, except on 1 screw in
 the slot the seat belt guide. Remove the side panel with some force. (Caution, do not
 rip off the speaker cables, but pull out the plug) 2 mounting brackets (nose) access
 from above in the floor carpet the rear side panel is removed, you can fold up down
 the carpet in the B pillar. There, a plastic channel is visible, which protects the wiring
 harness.
- With a standard Dremel or similar milling tool, mill away only so much of the plastic channel so that you can install the bracket tension-free (important: plastic duct and cable somewhat separate, if you should slip off when cutting!)
- PLEASE NOTE: on the carpet nothing need be changed. The carpet corrects itself in position.

Installation of the ClubSport rollover bar

• PLEASE NOTE: The 3 main bars must be put together <u>inside</u> the car with the 2 large Struts driver's side (1 punch mark) and brace passenger side (2 punch marks)



One punch mark

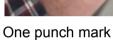


Two punch marks

- Fix 1 screw with sleeve in the sill area B-pillar fix left and right the main bracket 1 screw with washer the Struts in the wheelhouse area right and left
- PLEASE NOTE: screws have fine threads and all screw only tighten by hand, so without tools with maximum 2-3 revolutions just to keep in place (so no tighting)

 Now install the diagonal cross. All parts of the cross bars are marked with 1 punch mark for the driver's side and 2 punch marks for the passenger side.







Two punch marks

- Secure all screws by hand (no tools) with 2-3 turns with the nuts.
- PLEASE NOTE: ONLY when all parts of the bracket are mounted tighten the nuts and bolts with a suitable tool
- Reassemble sill cover/storage and seats, connect the cable again in reverse order